Safety Data Sheet

GT4A2N - READY TO USE THICK PLATING BATH 4G/L GOLD 2N COLOR

Safety Data Sheet dated 6/20/2022 version 5

Compliant with regulation (CE) n. 1907/2006 REACH, Annex II, and subsequent amendments introduced by Commission Regulation (EU) no. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: GT4A2N - READY TO USE THICK PLATING BATH 4G/L GOLD 2N COLOR

Trade code: GT4A2N

Product type and use: Micron gold plating solution

Registration Number N/A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use: For electroplating industry

Uses advised against: N.A.

1.3. Details of the supplier of the safety data sheet

Company: LEGOR GROUP S.p.A.

Via del Lavoro, 1

36050 Bressanvido (VI)

Italy

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Competent person responsible for the safety data sheet: info@legor.com

1.4. Emergency telephone number

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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) n. 1272/2008 (CLP)

Acute Tox. 4	Harmful if swallowed.
Skin Sens. 1	May cause an allergic skin reaction.
Carc. 1A	May cause cancer by inhalation.
Repr. 1B	May damage the unborn child.
STOT RE 2	May cause damage to organs through prolonged or repeated exposure.
Aquatic Chronic 3	Harmful to aquatic life with long lasting effects.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Regulation (EC) No 1272/2008 (CLP):

Hazard pictograms and Signal Word

Danger

Hazard statements

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H350i	May cause cancer by inhalation.
H360D	May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash ... Thoroughly after handling.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...
P308+P313	IF exposed or concerned: Get medical advice/attention.

Contains

Nickel Sulfate Hexahydrate

Potassium dicyanoaurate (I)

Special provisions according to Annex XVII of REACH and subsequent amendments:

None.

2.3. Other hazards

No PBT Ingredients are present

Other Hazards: No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

N.A.

3.2. Mixtures

Mixture identification: GT4A2N - READY TO USE THICK PLATING BATH 4G/L GOLD 2N COLOR

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb.	Classification	Registration Number
5-10 %	Citric acid	CAS:77-92-9 EC:201-069-1	Eye Irrit. 2, H319	
< 5%	Nickel Sulfate Hexahydrate	CAS:10101-97-0 EC:232-104-9 Index:028-009-00-5	Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Irrit. 2, H315; Muta. 2, H341; STOT RE 1, H372; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 1A, H350i; Repr. 1B, H360D, M-Chronic:1, M-Acute:1	01-2119439361-44-000
< 5%	Potassium dicyanoaurate (I)	CAS:13967-50-5 EC:237-748-4	Met. Corr. 1, H290; Eye Dam. 1, H318; Skin Irrit. 2, H315; Aquatic Chronic 1, H410; Acute Tox. 2, H300; Acute Tox. 2, H330; Skin Sens. 1, H317; Aquatic Acute 1, H400, M-Acute:1, M-Chronic:1, EUH032	01-2120130777-52-0005

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

Wash thoroughly the body (shower or bath).

Remove contaminated clothing immediatley and dispose off safely.

After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

Wash immediately with water.

In case of Ingestion:

Give nothing to eat or drink.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

N.A.

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO_2).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

For emergency responders:

Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Suitable material for taking up: absorbing material, organic, sand

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Exercise the greatest care when handling or opening the container.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contamined clothing should be changed before entering eating areas.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

Recommendation(s)

None in particular

Industrial sector specific solutions:

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Community Occupational Exposure Limits (OEL)

	OEL Type	Ceiling	Long Term mg/m3	Long Term ppm	Short Term mg/m3	Short Term ppm	Notes
Nickel Sulfate Hexahydrate CAS: 10101-97-0	ACGIH		0.100000				
Potassium dicyanoaurate (I) CAS: 13967-50-5	IOELV	C			5.000000		EU (Dir 2017/164) for HCN
	IOELV			9.000		4.500	EU (Dir 2017/164) for HCN

Predicted No Effect Concentration (PNEC) values

	PNEC Limit	Exposure Route	Exposure Frequency	Remark
Nickel Sulfate Hexahydrate CAS: 10101-97-0	0.0071 mg/l	Fresh Water		
	0.0086 mg/l	Marine water		
	29.9 mg/kg	Terrestrial compartment		
	0.33 mg/l	STP		
	136 mg/kg/d	Freshwater sediments		
	109 mg/kg/d	Marine water sediments		
	120 mg/kg	Secondary poisoning		food for predators
Potassium dicyanoaurate (I) CAS: 13967-50-5	0.0002 mg/l	Fresh Water		
	0.002 mg/l	Intermittent releases (fresh water)		
	0.00002 mg/l	Marine water		
	6 mg/l	STP		
	0.33 mg/kg	Freshwater sediments		
	0.033 mg/kg	Marine water sediments		
	0.067 mg/kg	Terrestrial compartment		

Derived No Effect Level (DNEL) values

	Worker Industry	Worker Professional	Consumer	Exposure Route	Exposure Frequency	Remark
Nickel Sulfate Hexahydrate CAS: 10101-97-0		0.05 mg/m3	0.00006 mg/m3	Human Inhalation	Long Term, systemic effects	
		104 mg/m3	8.8 mg/m3	Human Inhalation	Short Term, systemic effects	
		0.05 mg/m3	0.00006 mg/m3	Human Inhalation	Long Term, local effects	
		1.6 mg/m3	0.1 mg/m3	Human Inhalation	Short Term, local effects	
		0.00044 mg/cm2		Human Dermal	Long Term, local effects	
			11 µg/kg bw/day	Human Oral	Long Term, systemic effects	
			370 µg/kg bw/day	Human Oral	Short Term, systemic effects	
Potassium dicyanoaurate (I)		0.071 mg/m3		Human Inhalation	Long Term, systemic effects	

100 µg/kg bw/day	Human Dermal	Long Term, systemic effects

8.2. Exposure controls

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

Use adequate protective respiratory equipment.

Thermal Hazards:

N.A.

Environmental exposure controls:

N.A.

Hygienic and Technical measures

N.A.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Appearance and colour: Green Liquid
Odour: Typical
Odour threshold: N.A.
pH: 3,50
Melting point / freezing point: N.A.
Initial boiling point and boiling range: N.A.
Flash point: > 93°C
Evaporation rate: N.A.
Upper/lower flammability or explosive limits: N.A.
Vapour density: N.A.
Vapour pressure: N.A.
Relative density: N.A.
Solubility in water: Total
Solubility in oil: N.A.
Partition coefficient (n-octanol/water): N.A.
Auto-ignition temperature: N.A.
Decomposition temperature: N.A.
Viscosity: N.A.
Explosive properties: n/a
Oxidizing properties: n/a
Solid/gas flammability: N.A.

9.2. Other information

VOC N.A.
Substance Groups relevant properties N.A.
Miscibility: N.A.
Conductivity: N.A.

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Data not available.

10.3. Possibility of hazardous reactions

None.

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological Information of the Preparation

a) acute toxicity	The product is classified: Acute Tox. 4(H302)
b) skin corrosion/irritation	Not classified
	Based on available data, the classification criteria are not met
c) serious eye damage/irritation	Not classified
	Based on available data, the classification criteria are not met
d) respiratory or skin sensitisation	The product is classified: Skin Sens. 1(H317)
e) germ cell mutagenicity	Not classified
	Based on available data, the classification criteria are not met
f) carcinogenicity	The product is classified: Carc. 1A(H350)
g) reproductive toxicity	The product is classified: Repr. 1B(H360)
h) STOT-single exposure	Not classified
	Based on available data, the classification criteria are not met
i) STOT-repeated exposure	The product is classified: STOT RE 2(H373)
j) aspiration hazard	Not classified
	Based on available data, the classification criteria are not met

Toxicological information on main components of the mixture:

Nickel Sulfate Hexahydrate	a) acute toxicity	LC50 Inhalation Rat = 2.48 mg/l 4h	OECD
		LD50 Oral Rat = 361 mg/kg	OECD-425
	f) carcinogenicity	Carcinogenicity Oral Rat	2 years treatment: Keratoacanthoma
Potassium dicyanoaurate (I)	a) acute toxicity	LD50 Oral Rat = 29.2	
		LD50 Skin Rat > 2000	

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Eco-Toxicological Information:

Harmful to aquatic life with long lasting effects.

List of Eco-Toxicological properties of the product

The product is classified: Aquatic Chronic 3(H412)

List of Eco-Toxicological properties of the components

Component	Ident. Numb.	Ecotox Data
Nickel Sulfate Hexahydrate	CAS: 10101-97-0 - EINECS: 232-104-9 - INDEX: 028-009-00-5	a) Aquatic acute toxicity : LC50 Fish Rainbow trout = 15.3 mg/l 96
		a) Aquatic acute toxicity : EC50 Shellfish Daphnia magna = 6.68 mg/l 48
		a) Aquatic acute toxicity : EC50 Algae Pseudokirchneriella subcapitata = 81.5 mg/l 72
Potassium dicyanoaurate (I)	CAS: 13967-50-5 - EINECS: 237-748-4	a) Aquatic acute toxicity : LC50 Fish = 5.7 mg/l 96h

a) Aquatic acute toxicity : EC50 Shellfish Daphnia Magna > 0.2 mg/l 48h

a) Aquatic acute toxicity : EC50 Algae = 30 mg/l 72h

a) Aquatic acute toxicity : EC10 Algae = 6.4 mg/l 72h

12.2. Persistence and degradability

Component	Persitence/Degradability:	Value	Notes:
Potassium dicyanoaurate (I)	Solubility in water	143000.000 mg/l	

12.3. Bioaccumulative potential

N.A.

12.4. Mobility in soil

N.A.

12.5. Results of PBT and vPvB assessment

No PBT Ingredients are present

12.6. Other adverse effects

N.A.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number

N/A

14.2. UN proper shipping name

ADR-Shipping Name: N/A

IATA-Technical name: N/A

IMDG-Technical name: N/A

14.3. Transport hazard class(es)

ADR-Class: N/A

IATA-Class: N/A

IMDG-Class: N/A

14.4. Packing group

ADR-Packing Group: N/A

IATA-Packing group: N/A

IMDG-Packing group: N/A

14.5. Environmental hazards

Toxic ingredients quantity: 0,00

Very toxic ingredients quantity: 0,00

No

Environmental Pollutant: No

14.6. Special precautions for user

Road and Rail (ADR-RID):

ADR-Label: N/A

ADR - Hazard identification number: N/A

ADR-Special Provisions: N/A

ADR-Transport category (Tunnel restriction code): N/A

Air (IATA):

IATA-Passenger Aircraft: N/A

IATA-Cargo Aircraft: N/A

IATA-Label: N/A

IATA-Subsidiary hazards: N/A

IATA-Erg: N/A

IATA-Special Provisions: N/A

Sea (IMDG):

IMDG-Stowage Code: N/A

IMDG-Stowage Note: N/A

IMDG-Subsidiary hazards: N/A
IMDG-Special Provisions: N/A
IMDG-Page: N/A
IMDG-Label: N/A
IMDG-EMS: N/A
IMDG-MFAG: N/A

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

N.A.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)
Dir. 2000/39/EC (Occupational exposure limit values)
Regulation (EC) n. 1907/2006 (REACH)
Regulation (EC) n. 1272/2008 (CLP)
Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
Regulation (EU) n. 286/2011 (ATP 2 CLP)
Regulation (EU) n. 618/2012 (ATP 3 CLP)
Regulation (EU) n. 487/2013 (ATP 4 CLP)
Regulation (EU) n. 944/2013 (ATP 5 CLP)
Regulation (EU) n. 605/2014 (ATP 6 CLP)
Regulation (EU) n. 2015/1221 (ATP 7 CLP)
Regulation (EU) n. 2016/918 (ATP 8 CLP)
Regulation (EU) n. 2016/1179 (ATP 9 CLP)
Regulation (EU) n. 2017/776 (ATP 10 CLP)
Regulation (EU) n. 2018/669 (ATP 11 CLP)
Regulation (EU) n. 2018/1480 (ATP 13 CLP)
Regulation (EU) n. 2019/521 (ATP 12 CLP)
Regulation (EU) n. 2020/217 (ATP 14 CLP)
Regulation (EU) n. 2020/1182 (ATP 15 CLP)
Regulation (EU) n. 2021/643 (ATP 16 CLP)
Regulation (EU) 2015/830

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product: 3
Restrictions related to the substances contained: 75

Provisions related to directive EU 2012/18 (Seveso III):

N.A.

Regulation (EU) No 649/2012 (PIC regulation)

No substances listed

German Water Hazard Class.

Class 3: extremely hazardous.

SVHC Substances:

No data available

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Code	Description
EUH032	Contact with acids liberates very toxic gas.
H290	May be corrosive to metals.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350i	May cause cancer by inhalation.
H360D	May damage the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Code	Hazard class and hazard category	Description
2.16/1	Met. Corr. 1	Substance or mixture corrosive to metals, Category 1
3.1/2/Inhal	Acute Tox. 2	Acute toxicity (inhalation), Category 2
3.1/2/Oral	Acute Tox. 2	Acute toxicity (oral), Category 2
3.1/4/Inhal	Acute Tox. 4	Acute toxicity (inhalation), Category 4
3.1/4/Oral	Acute Tox. 4	Acute toxicity (oral), Category 4
3.2/2	Skin Irrit. 2	Skin irritation, Category 2
3.3/1	Eye Dam. 1	Serious eye damage, Category 1
3.3/2	Eye Irrit. 2	Eye irritation, Category 2
3.4.1/1	Resp. Sens. 1	Respiratory Sensitisation, Category 1
3.4.2/1	Skin Sens. 1	Skin Sensitisation, Category 1
3.5/2	Muta. 2	Germ cell mutagenicity, Category 2
3.6/1A	Carc. 1A	Carcinogenicity, Category 1A
3.7/1B	Repr. 1B	Reproductive toxicity, Category 1B
3.9/1	STOT RE 1	Specific target organ toxicity — repeated exposure, Category 1
3.9/2	STOT RE 2	Specific target organ toxicity — repeated exposure, Category 2
4.1/A1	Aquatic Acute 1	Acute aquatic hazard, category 1
4.1/C1	Aquatic Chronic 1	Chronic (long term) aquatic hazard, category 1
4.1/C3	Aquatic Chronic 3	Chronic (long term) aquatic hazard, category 3

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
3.1/4/Oral	Calculation method
3.4.2/1	Calculation method
3.6/1A	Calculation method
3.7/1B	Calculation method
3.9/2	Calculation method
4.1/C3	Calculation method

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

Legend to abbreviations and acronyms used in the safety data sheet:

ACGIH: American Conference of Governmental Industrial Hygienists

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

AND: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ATE: Acute Toxicity Estimate

ATEmix: Acute toxicity Estimate (Mixtures)

BCF: Biological Concentration Factor

BEI: Biological Exposure Index

BOD: Biochemical Oxygen Demand
CAS: Chemical Abstracts Service (division of the American Chemical Society).
CAV: Poison Center
CE: European Community
CLP: Classification, Labeling, Packaging.
CMR: Carcinogenic, Mutagenic and Reprotoxic
COD: Chemical Oxygen Demand
COV: Volatile Organic Compound
CSA: Chemical Safety Assessment
CSR: Chemical Safety Report
DMEL: Derived Minimal Effect Level
DNEL: Derived No Effect Level.
DPD: Dangerous Preparations Directive
DSD: Dangerous Substances Directive
EC50: Half Maximal Effective Concentration
ECHA: European Chemicals Agency
EINECS: European Inventory of Existing Commercial Chemical Substances.
ES: Exposure Scenario
GefStoffVO: Ordinance on Hazardous Substances, Germany.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
IARC: International Agency for Research on Cancer
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
IC50: half maximal inhibitory concentration
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG: International Maritime Code for Dangerous Goods.
INCI: International Nomenclature of Cosmetic Ingredients.
IRCCS: Scientific Institute for Research, Hospitalization and Health Care
KAFH: KAFH
KSt: Explosion coefficient.
LC50: Lethal concentration, for 50 percent of test population.
LD50: Lethal dose, for 50 percent of test population.
LDLo: Leathal Dose Low
N.A.: Not Applicable
N/A: Not Applicable
N/D: Not defined/ Not available
NA: Not available
NIOSH: National Institute for Occupational Safety and Health
NOAEL: No Observed Adverse Effect Level
OSHA: Occupational Safety and Health Administration.
PBT: Persistent, Bioaccumulative and Toxic
PGK: Packaging Instruction
PNEC: Predicted No Effect Concentration.
PSG: Passengers
RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
TLV: Threshold Limiting Value.
TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
vPvB: Very Persistent, Very Bioaccumulative.
WGK: German Water Hazard Class.

Paragraphs modified from the previous revision:

- Safety Data Sheet
- 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING
- 2. HAZARDS IDENTIFICATION
- 3. COMPOSITION/INFORMATION ON INGREDIENTS
- 4. FIRST AID MEASURES
- 6. ACCIDENTAL RELEASE MEASURES
- 7. HANDLING AND STORAGE
- 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
- 9. PHYSICAL AND CHEMICAL PROPERTIES

- 11. TOXICOLOGICAL INFORMATION
- 12. ECOLOGICAL INFORMATION
- 14. TRANSPORT INFORMATION
- 16. OTHER INFORMATION